

Certificate No: **TAP00000VW** 

# TYPE APPROVAL CERTIFICATE

#### This is to certify:

That the Pipe Couplings, Bite and Compression Type

with type designation(s)

**DK-Lok Compression Bite type couplings** 

Issued to

# **DK-Lok Corporation**

Gimhae-si Gyeongsangnam-do, Republic of Korea

is found to comply with

DNV GL rules for classification – Ships Pt.4 Ch.6 Piping systems
DNV GL class programme DNVGL-CP-0185 – Type approval – Mechanical joints

## **Application:**

Product(s) approved by this certificate is/are accepted for installation on all vessels classed by DNV GL.

Temperature range: -20°C to 300°C

Max. working press.: Dependent on size and temperature, see cert. Sizes: 6, 8, 10, 12, 15, 16, 18, 20, 25, 28 and 30mm

Issued at Høvik on 2017-07-27

for **DNV GL** 

This Certificate is valid until 2021-12-31.

DNV GL local station: Gimhae

Approval Engineer: **Mehdi Rowshan** 

Marianne Spæren Marveng Head of Section

This Certificate is subject to terms and conditions overleaf. Any significant change in design or construction may render this Certificate invalid. The validity date relates to the Type Approval Certificate and not to the approval of equipment/systems installed.

Revision: 2016-12



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Page 1 of 4

Job Id: 262.1-024439-1 Certificate No: TAP00000VW

### **Product description**

Pipe couplings. Single bite type.

BU Straight Union

BBU Straight Bulkhead Union

BMC-R Male Connector BLMC Long Male Connect. BMC-G Male Conn. Cu-Gasket Male Conn. O-Seal BOM Female Connector BFC

BBFC Bulkhead Female Connector

BGC Gauge Connector

BC Cap

BHUM Hose Male Union BHUF Hose Female Union BHBM Hose Bulkhead Male Un. BHBF Hose Bulkhead Female U. BCW Welding Connector BBUW Welding Bulkhead Union

BA-R Adapter BA-G Adapter BR Reducer Union Elbow BL BI M Male Elbow Long Male Elbow BLLM BBL **Bulkhead Elbow** BOLM O-Seal Male Elbow BLF Female Elbow BSLM Banjo Elbow BHLM Hose Male Elbow Hose Female Elbow BHLF BHBLM Hose Bulkh. Male Elbow BHBLF Hose Bulkh. Female Elbow

BI A Positionable Elbow

Union Tee ВТ BBTM Male Branch Tee BRTM Male Run Tee Female Branch Tee BBTF BRTF Female Run Tee Positionable Branch tee BBTA BRTA Positionable Run Tee

BX Cross

#### **Materials:**

Forged Bodies: Carbon steel S20C-S48C, Stainless steel SUS316-SUS304 Barstock Bodies: Carbon steel S20C-S48C, Stainless steel SUS316- SUS304

Cold Formed Nuts: Carbon steel S10C-S20C

Barstock Nuts: Carbon steel S20C-S48C, Stainless steel SUS316-SUS304 Sleeves: Carbon steel S10C, Stainless steel SUS316 - SUS304

Form code: TA 251 Revision: 2016-12 www.dnvgl.com Page 2 of 4

Job Id: **262.1-024439-1** Certificate No: **TAP00000VW** 

### **Application/Limitation**

Couplings covered by this certificate may be installed in piping system classes I, II & III in below applications:

- Flammable fluids (flash point ≤ 60°C)
  - Vent lines (1)
- Inert gas
  - Water seal effluent lines
  - Scrubber effluent lines
- Flammable fluids (flash point > 60°C)
  - Fuel oil lines (1) (2)
  - Lubricating oil lines (1) (2)
  - Hydraulic oil (1) (2)
  - Thermal oil (1) (2)
- Sea water (5)
  - Bilge lines (3)
  - Water filled fire extinguishing systems, e.g. sprinkler systems (1)
  - Non water filled fire extinguishing systems, e.g. foam, drencher systems (1)
  - Fire main (not permanently filled)
     (1)
  - Ballast system (3)
  - Cooling water system (3)
  - Tank cleaning services
  - Non-essential systems

- Fresh water
  - Cooling water system (3)
  - Condensate return (3)
  - Non-essential system
- Sanitary/drains/scuppers
  - Deck drains (internal) (4)

Sanitary drains

Scuppers and discharge (overboard)

- Sounding/vent
  - Water tanks/Dry spaces
  - Oil tanks (f.p. > 60°C) (1) (2)
- Miscellaneous
  - Starting/Control air (3)
  - Service air (non-essential)
  - Brine
  - CO2 system (3)
  - Steam
- in cases where such mechanical joints are installed on exposed open decks, as defined in SOLAS II-2/Reg. 9.2.3.3.2.2(10) and not used for fuel oil lines.
- (2) Not inside machinery spaces of category A or accommodation spaces. May be accepted in other machinery spaces provided the joints are located in easily visible and accessible positions.
- (3) Not inside machinery spaces of category A
- (4) Only above bulkhead deck of passenger ships and freeboard deck of cargo ships.
- (5) Material in contact with seawater shall be properly protected. Surface preparation and coating shall be approved by society. Traditional stainless steel (grades 304, 304L, 316, 316L) shall not be considered as seawater resistant material.

Normal working pressure defined at 20°C:

Pipe O.D.	Design pressure	Pipe O.D.	Design pressure
mm	Bar	mm	Bar
6	470	16	392
8	441	18	343
10	431	25	323
12	426	28	245
15	412	30	245

The maximum allowable pressure have to be reduced at elevated temperatures according to DNVGL-CP-0185 Section 2 Table 1.

The temperature range is limited by sealing material as below:

- NBR: 20°C to +100°C - FKM: -20°C to +200°C

The approval is only valid when the couplings are assembled with tubing of correct temper and tolerances as recommended by the manufacturer.

Form code: TA 251 Revision: 2016-12 www.dnvgl.com Page 3 of 4

Job Id: **262.1-024439-1** Certificate No: **TAP00000VW** 

Couplings covered by this certificate shall not be installed in systems subject to pressure below atmospheric or vacuum conditions.

# **Type Approval documentation**

Reference documents:

- Manufacturer's catalogue
- Test witnessed by DNV. Reports dated 2000-04-21 and 2000-06-01
- Burst Test Report No:TAJD-170307-001 dated 2017.03.07
- Pressure pulsation test no: TAJD-1703-008 dated 2016.11.23~2017.03.06
- Pull out test no: TAJD-1703-018 dated 2016.11.22~2017.02.06

#### **Tests carried out**

Leakage, Repeated Assembly, Burst Pressure, Pull-Out, Vibration and Pressure Pulsation Test

#### Marking of product

For traceability with this type approval, each fitting is at least to be marked with:

- Manufacturers name or trademark
- Size

#### **Periodical assessment**

For retention of the Type Approval, a DNV GL Surveyor shall perform a survey - every second year and before the expiry date of this certificate - to verify that the conditions for the type approval are complied with and to witness burst testing on samples of fittings selected at random from stock or from the running production.

Form code: TA 251 Revision: 2016-12 www.dnvgl.com Page 4 of 4