

# Low Pressure Manual Diaphragm Valves

**DK-LOK** Corporation

www.dklok.com

CRN KHNP (E



# Standard Type

## Features

Specification

- Maximum flow & Compact designed inner capacity.
- Minimal contributions of moisture, Oxygen and Hydrocarbon, Minimal particle generation.
- DK-Lok's own electropolished.
- D.I water cleaned, assembled, tested & packaged in a certified clean room.
- Elgiloy diaphragm material with strong durability as well as corrosion resistance for long cycle life.
- PCTFE seat material with remarkable chemical & thermal resistance.

DK-LOK	

Size	1/4″	3/8" , 1/2"	3/4″			
Cv Value	0.3	0.3 0.7 0.7				
Orifice Size	4.5 7.0 7.0					
Max. Working Pressure	10 bar (145 psig)					
Max. Working Temperature	-10 ~ 80°C (-23~176°F)					
Internal Leakage Allowance - He Holding Time ≥ 30 sec	≤ 1x10 <sup>-9</sup> atm.cc/s					
External Leakage Allowance - He Holding Time ≥ 1 min	≤ 1x10 <sup>-9</sup> atm.cc/s					
Particle Inspection (EP Only) Pressure : 60~80 psi N2 Gas Sample Volume : 1CFM 0.1µm and Larger	No count					

Product Grad	e		
Level	AP	BA	EP
Inner Surface Roughness	Ry ≤ 25 µm	Ry≤3.0µm / Ra 10µin	Ry ≤ 0.7 $\mu$ m / Ra 5 $\mu$ in
	Cut off Length : 2.5mm	Cut off Length : 0.8mm	Cut off Length : 0.25mm
	Measuring Length : 12.5mm	Measuring Length : 4mm	Measuring Length : 1.25mm
Polishing	Machining Finish	Machining Finish	Electro Polishing Finish

erial of Co	nstruction		
No.	Component	Materials	
1	Body	316L Stainless Steel	
1	Bouy	316L Stainless Steel VAR	
2	Seat	PCTFE	
3	Diaphragm	Ni-Co Alloy	
4	Handle	Aluminum	

DNV·GL

Llovd's

\* Wetted Components are listed in blue

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KEPIC TUNNORD WABS

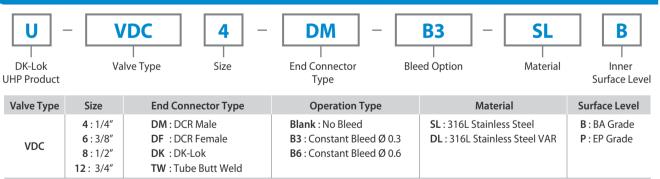
## **IDK-LOK**<sup>®</sup> Low Pressure Manual Diaphragm Valves

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#### **Ordering Information and Dimensions**

	Model Basic Ordering End Dimensions (mm)					nm)			
Model	Number	Connections	L	h	Н	А	В	С	l
	U-VDC4-DM-	1/4" DCR Male	57.0	11.0	64.3	40.0	25.4	26.0	-
	U-VDC6-DM-	3/8" DCR Male	76.2	16.0	76.8	40.0	28.0	37.0	-
	U-VDC8-DM-	1/2" DCR Male	76.2	16.0	76.8	40.0	28.0	37.0	-
	U-VDC12-DM-	3/4" DCR Male	122.0	22.0	82.8	40.0	28.0	37.0	-
ØA	U-VDC4-DF-	1/4" DCR Female	70.6	11.0	64.3	40.0	25.4	26.0	-
	U-VDC6-DF-	3/8" DCR Female	83.0	16.0	76.8	40.0	28.0	37.0	-
	U-VDC8-DF-	1/2" DCR Female	83.0	16.0	76.8	40.0	28.0	37.0	-
	U-VDC12-DF-	3/4" DCR Female	122.0	22.0	82.8	40.0	28.0	37.0	-
	U-VDC4-DK-	1/4" DK-Lok	69.5	11.0	64.3	40.0	25.4	26.0	55.0
	U-VDC6-DK-	3/8" DK-Lok	82.5	16.0	76.8	40.0	28.0	37.0	68.0
	U-VDC8-DK-	1/2" DK-Lok	91.0	16.0	76.8	40.0	28.0	37.0	70.0
	U-VDC12-DK-	3/4" DK-Lok	106.0	22.0	82.8	40.0	28.0	37.0	84.0
	U-VDC4-TW-	1/4″ Tube Butt Weld	54.0	11.0	64.3	40.0	25.4	26.0	-
	U-VDC6-TW-	3/8″ Tube Butt Weld	69.0	16.0	76.8	40.0	28.0	37.0	-
	U-VDC8-TW-	1/2″ Tube Butt Weld	69.0	16.0	76.8	40.0	28.0	37.0	-
	U-VDC12-TW-	3/4″ Tube Butt Weld	150.0	22.0	82.8	40.0	28.0	37.0	-

# How to Order



Note) DCR : DK-Metal Face Seal

#### **Safe Valve Selection**

The selection of a valve for any application or system design must be considered to ensure safe performance. Valve function, valve rating, material compatibility, proper installation, operation and maintenance remain the sole responsibility of the system designer and the user. DK-Lok accepts no liability for any improper selection, installation, operation or maintenance.

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