

# **VG16 Series General Utility Service Needle Valves**

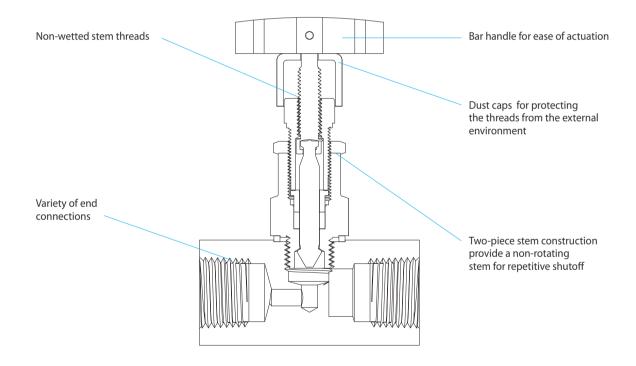
No.VG16-0 March 2015

Pressure up to 6,000 psig (413 bar)

#### **Features**



- Compact and sturdy design.
- Sintered molded handle for the user of the handle operational convenience.
- Stainless steel spring pin in order to prevent the loosening of bonnet
- The fluid is not in contact with the threaded stem.
- VG16 series Isolates and vents the system media in instrument air, nitrogen header, lube oil, and general utility service applications in the oil and gas, chemical, petrochemical, and other general industrial markets.



### Design

- Straight and angle patterns.
- Standard PTFE packing, and optional Graphite packing for higher temperature service.
- Broad choices of end connections include reliable NPT & ISO Male & Female pipe threads.



















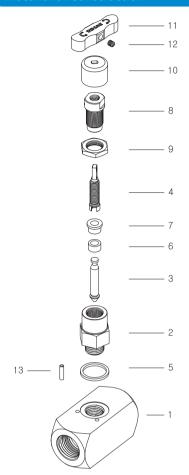








# **Material of Construction**



	Valve Body Materials					
Component	Stainless Steel	Carbon Steel				
	Material Grade/ASTM Specification					
1. Body	SS316 / A276 Zinc plated carbon steel/A					
2. Bonnet	SS316 / A276					
3. Stem	SS316 / A276					
4. Stem disc	S17400 SS / A564 Condition H1150D					
5. Bonnet seal ring	SS316 / A276					
6. Packing	Carbon/glass-filled PTFE or graphite					
7. Gland	SS316 / A276					
8. Packing Bolt	SS316 / A276					
9. Lock nut	SS316 / A276					
10. Cap	SS316 / A276					
11. Handle	Stainless steel Stainless steel					
12. Set screw	Stainless steel					
13. Spring pin	Stainless steel					

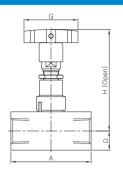
Wetted parts are listed in blue.

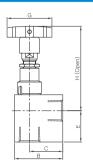
### **Pressure-Temperature Ratings**

	Packing Material					
Temperature, °F(°C)	PTFE	Graphite				
	Working Pressure, psig(bar)					
-20 (-28) to 0 (-17)	-	6000 (413)				
0 (-17) to 100 (37)	6000 (413)	6000 (413)				
200 (93)	5160 (355)	5160 (355)				
300 (148)	4680 (322)	4680 (322)				
400 (204)	4260 (293)	4260 (293)				
450 (232)	4110 (283)	4110 (283)				
500 (260)	-	3960 (272)				
600 (315)	-	3780 (260)				
650 (343)	-	3660 (252)				

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# Ordering Information and Table of Dimensions





Angle pattern

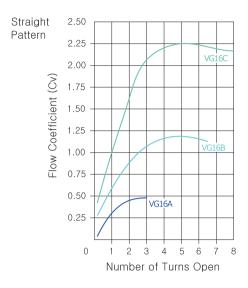
In-line patter	n
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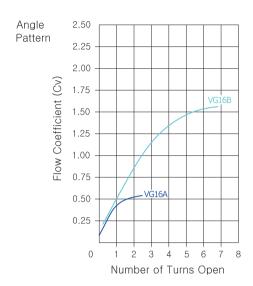
Valve Basic		End Connections		Orifice		DIMENSION, mm(in.)						
Ordering Number		Inlet Outlet		mm(in.)	Cv	G	D	Н	Α	Е	В	C
	F-4N	1/4" Ea	male NDT		0.45		12.7(0.50)		54.1(2.13)	-	-	-
	F-4N-A	1/4" Female NPT			0.55 0.45	0.45	-	81.2(3.20)	-	21.6(0.85)	38.1(1.50)	25.4(1.00)
	F-6N	3/8" Female NPT					12.7(0.50)	01.2(3.20)	57.2(2.25)	-	-	-
	F-6N-A				0.55		-		-	27.9(1.10)	44.5(1.75)	31.8(1.25)
	F-8N	1/2" Female NPT			0.45		16.0(0.63)	84.6(3.33)	66.8(2.63)	-	-	-
	F-8N-A				0.55		-		-	31.2(1.23)	51.0(2.00)	33.3(1.31)
VC16A	MF-4N		1/4" Female NPT	-		45(1.77)	12.7(0.50)	81.2(3.20)	60.5(2.38)			
	MF-6N		3/8" Female NPT									
	MF-8N SW-4P		1/2" Female NPT	E 0(0.30)			16.0(0.63)		70.0(2.76)			
VG16A	SW-4P SW-6P		Socket weld	5.0(0.20)			12.7(0.50) 16.0(0.63)	81.2(3.20) 84.6(3.33)	57.2(2.25)			
	SW-8P	3/8" Pipe Socket weld		-			19.1(0.75)		63.5(2.50)			
	SW-4T		1/2" Pipe Socket weld 1/4"Tube Socket weld		0.45		19.1(0.73)	67.0(3.43)	03.3(2.30)			
	SW-41			-	0.45				50.8(2.00)			
	SW-8T	3/8"Tube Socket weld 1/2"Tube Socket weld 6mm Tube Socket weld 8mm Tube Socket weld		-			12.7(0.50)	81.2(3.20)	57.2(2.25)			
	SW-6M								60.5(2.38)			
	SW-8M											
	SW-10M		e Socket weld						51.0(2.00)			
	SW-12M	12mm Tub	e Socket weld						57.2(2.25)			
	F-8N	1/2" Fe	male NPT		1.20		16.0(0.63)	00.2(2.07)	70.0(2.76)	-	-	-
	F-8N-A	1/2" Fe	male NPT		1.60		-	98.3(3.87)	-	31.2(1.23)	51.0(2.00)	35.1(1.38)
	F-12N		male NPT		1.20	1.60 1.20	19.1(0.75)	101(3.98)	76.2(3.00)	-	-	-
	F-12N-A		male NPT				-	101(3.98)	-	40.6(1.60)	63.5(2.50)	38.1(1.50)
	F-16N		nale NPT				25.4(1.00)		88.9(3.50)	-	-	-
	F-16N-A		nale NPT		1.60		-		-	40.6(1.60)	70.0(2.76)	44.5(1.75)
	MF-8N		1/2" Female NPT	8.0(0.31)			16.0(0.63)	98.3(3.87)	76.2(3.00)			
	MF-12N		3/4" Female NPT				19.1(0.75)	101(3.98)	79.6(3.13)			
VG16B	MF-16N		1"Female NPT			64(2.52)	25.4(1.00)	108(4.25)	88.9(3.50)			
	SW-8P	1/2" Pipe Socket weld		-	1.20		19.1(0.75)	101(3.98)	66.8(2.63)			
	SW-12P SW-16P	3/4" Pipe Socket weld					22.4(0.88) 25.4(1.00)	105(4.13) 108(4.25)	82.6(3.25) 88.9(3.50)			
	SW-10F	1" Pipe Socket weld 1/2"Tube Socket weld					23.4(1.00)		00.9(3.30)		-	
	SW-12T	3/4"Tube Socket weld					16.0(0.63)	98.3(3.87)	101(3.98) 66.8(2.63) 98.3(3.87)			
	SW-16T	1"Tube Socket weld					19.1(0.75)	101(3.98)				
	SW-12M	12mm Tube Socket weld 14mm Tube Socket weld 16mm Tube Socket weld					()	( ,				
	SW-14M						16.0(0.63) 98.3(3	98.3(3.87)				
	SW-16M											
	F-12N	3/4" Fe	male NPT				22.4(0.88)	133(5.24)	82.6(3.25)			
	F-16N	1" Fer	nale NPT				25.4(1.00)	136(5.35)	102(4.02)			
	MF-12N		3/4" Female NPT				22.4(0.88)	133(5.24)	88.9(3.50)			
	MF-16N		1" Female NPT				25.4(1.00)	136(5.35)	102(4.02)			
	SW-12P	3/4" Pipe Socket weld 1" Pipe Socket weld					22.4(0.88)	133(5.24)	88.9(3.50)			
VG16C	SW-16P			11.0(0.43)	2.25	64(2.52)	25.4(1.00)	136(5.35)	00.7(3.30)		-	
VGTOC	SW-12T		Socket weld		.13) 2.23		22.4(0.88) 1	133(5.24)	82.6(3.25)			
	SW-16T		Socket weld									
	SW-14M		e Socket weld						95.3(3.75)			
	SW-16M SW-18M		e Socket weld e Socket weld						88.9(3.50)			
									82.6(3.25)			
	SW-25M	ZOIIIII TUD	e Socket weld									

All dimensions shown are for reference only and are subject to change. Dimensions with DK-Lok nuts are in finger-tight position.

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### Flow Data @ 100°F(38°C)





### **Factory Test and Cleaning**

Every valve is tested with the nitrogen gas @ 1,000 psig (68.9 bar) for leakage at the seat to a maximum allowable leak rate of 0.1 SCCM.

The packing is tested for no detectable leakage. Optional hydrostatic shell test with additional cost is performed with pure water at 1.5 times the working pressure.

Every valve is cleaned and packaged in accordance with DK-Lok cleaning standard DC-01.

#### **Sour Gas Service**

Valves for use in sour gas are available. Valve wetted components are selected to the requirements of NACE MR0175 for sulfide stress cracking resistant materials. To order, insert -SG in the basic ordering number.

How to order					
VG16A-MF4N-	-A ↓	-GF	-s 		
	Valve Pattern Designator	Packing Material Designator	Valve Material Designator		
	Nil : In-line A : Angle	Nil: PTFE GF: Graphite	S:SS316 C:Carbon Steel		

### Safe Valve Selection

The selection of a valve for any application or system design must be considered to ensure safe performance. Valve function, valve rating, material compatibility, proper installation, operation and maintenance remain the sole responsibility of the system designer and the user. DK-Lok accepts no liability for any improper selection, installation, operation or maintenance.

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